

1. Remove Front Mark Sensor Block with fiber optic (1/8 hex key) and Lower Guide Block (3/16 hex key).



2. Remove Rear Mark Sensor Block with fiber optic (1/8 hex key).



3. Disconnect air lines (push collar in to release).



4. Remove four mounting screws (3/16 hex key).



5. Support assembly while removing last screw.



6. Lift air lines out of the way.



7. Remove assembly.

