

Pharmafill Model PS1 Packserter - Knife blade adjustment procedure

NOTE: The knife is already set properly at the factory. This procedure is for maintenance.

NOTE: DISCONNECT MACHINE FROM ELECTRIC POWER AND COMPRESSED AIR BEFORE PROCEEDING!

1. Slide Movable Blade fully forward.
2. Turn both adjusting screws fully CW until snug (tight but not locked down).
3. Turn right adjusting screw approximately ¼ turn CCW
4. Turn left adjusting screw approximately 1 turn CCW until gap at left end measures between .030" and .040".
5. The important thing is the gap, not the exact number of turns.
6. Make test cuts by manually opening and closing the knife. Use standard paper and/or thin plastic sheets (.001-.005").

